MATERIALS DATA SHEET

787 Renaissance Parkway | Painesville, OH 44077



Material Series: MB2000-25

SERIES DESCRIPTION & APPLICATION

MB2000-25 is an excellent flame and track resistant material possessing outstanding electrical and mechanical properties. The 2000 Series' good dielectric strength and low shrink allow close dimensional control. <u>Key features include</u>: Overall good strengths as well as rated UL 94 VO @1.5mm. UL file number **E80533**

General Material Properties					
Property (Test Method)	Value	Units			
Density (ASTM D792)	1.7-1.75	g/cm3			
Mold Shrinkage (ASTM D955)	0.0005-0.002	in/in			
Water Absorption (ASTM D570	0.13	%			
Barcol Hardness (ASTM D2583)	40-50	Barcol Units			

Mechanical Material Properties (Net Shape Molded Coupons)					
Property (Test Method)	Value (US)	Value (Metric)	Units		
Tensile Strength (ASTM D638)	8,500-10,000	55-70	psi (MPa)		
Flexural Strength (ASTM D790)	23,000-25,000	160-170	psi (MPa)		
Flexural Modulus (ASTM D790)	1.5-1.7 x 106	10.3-11.7	psi (GPa)		
Compressive Strength (ASTM D695)	20,000-25,000	140-170	psi (MPa)		
Shear Strength (ASTM D732)	10,000-12,000	70-80	Psi (MPa)		
Notched Izod Impact (ASTM D256)	10-12	530-640	ft-lb/in (J/m)		

Thermal and Electrical Material Properties					
Property (Test Method)	Value (US)	Value (Metric)	Units		
Flammability (UL 94 V0)	Pass 0.06	Pass 1.5	in (mm)		
Heat Deflection Temperature (ASTM D648)	>500	>260	°F (°C)		
UL RTI Elec, Imp, Str (UL 746B)	-	130, 130, 130	°C		
Dielectric Strength (ASTM D149)	350+	13.8	Volts/mil (kV/mm)		
Arc Track Resistance (ASTM D495)	185+	185+	Seconds		
Incline Plane Tracking (ASTM D2303-85)	1000+	1000+	Minutes		

All property values are based on test performed on standard ASTM test samples and according to standard ASTM test methods unless otherwise indicated. This information is offered solely for your consideration and is to be used as a guide only. No other warranty is implied.

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<u>www.Altraset.com</u> Revised: 01/08/21